## 6ES7412-5HK06-0AB0

**Data sheet** 



SIMATIC S7-400H, CPU 412-5H, central processing unit for S7-400H and S7-400F/FH, 5 interfaces: 1x MPI/DP, 1x DP, 1x PN and 2 for sync modules, 1 MB memory (512 KB data/512 KB program)

CPU 412-5H PN/DP  No  As of STEP 7 V5.5 SP2 with HF1  100 ms 0 μs  Power supply via system power supply
As of STEP 7 V5.5 SP2 with HF1  100 ms 0 μs
As of STEP 7 V5.5 SP2 with HF1  100 ms 0 μs
100 ms 0 μs
100 ms 0 μs
0 μs
0 μs
Power supply via system power supply
Power supply via system power supply
1.6 A
1.9 A
150 mA; 150 mA per DP interface
90 mA; At each DP interface
7.5 W
RAM
1 Mbyte
512 kbyte
512 kbyte
No
Yes; with Memory Card (FLASH)
64 Mbyte
512 kbyte
Yes
64 Mbyte
Yes
Yes; all data
No

<ul> <li>Backup current, typ.</li> </ul>	180 μA; Valid up to 40°C
<ul> <li>Backup current, max.</li> </ul>	1 000 μΑ
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
Number, max.	6 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	OH NOYIC
Number, max.	3 000; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	o <del>n</del> notic
Number, max.	3 000; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	OH NOYIC
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	4; OB 10-13
Number of delay alarm OBs  Number of evel integrant OBs	4; OB 20-23
Number of cyclic interrupt OBs	4; OB 32-35
Number of process alarm OBs	4; OB 40-43
Number of DPV1 alarm OBs	3; OB 55-57
<ul> <li>Number of startup OBs</li> </ul>	2; OB 100, 102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
<ul><li>present</li></ul>	Yes
<ul> <li>Type</li> </ul>	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No times retentive
Time range	

— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	
• Size, max.	8 192 byte
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; in 1 memory byte
Local data	
<ul> <li>adjustable, max.</li> </ul>	16 kbyte
• preset	8 kbyte
Address area	
I/O address area	
• Inputs	8 kbyte
Outputs	8 kbyte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	8 kbyte
<ul> <li>Outputs, adjustable</li> </ul>	8 kbyte
<ul> <li>Inputs, default</li> </ul>	256 byte
<ul> <li>Outputs, default</li> </ul>	256 byte
<ul> <li>consistent data, max.</li> </ul>	244 byte
Access to consistent data in process image	Yes
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	15
Digital channels	
<ul><li>Inputs</li></ul>	65 536
— of which central	65 536
<ul><li>Outputs</li></ul>	65 536
— of which central	65 536
Analog channels	
<ul><li>Inputs</li></ul>	4 096
— of which central	4 096
<ul><li>Outputs</li></ul>	4 096
— of which central	4 096
Hardware configuration	
Number of expansion units, max.	21
Multicomputing	No
Interface modules	
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
Number of connectable IM 463s, max.	4; Single mode only
Number of DP masters	2
• integrated	2 10: CD 4/2 5 Extended
via CP     Mixed made IM + CP permitted	10; CP 443-5 Extended
<ul> <li>Mixed mode IM + CP permitted</li> <li>via interface module</li> </ul>	No 0
Number of IO Controllers	
integrated	1
• via CP	0
Number of operable FMs and CPs (recommended)	
FM	See manual Automation System S7-400H fault-tolerant systems.
- · ···	Limited by number of slots and number of connections
• CP, PtP	See manual Automation System S7-400H fault-tolerant systems.

	Limited by number of clots and number of connections
PROFIBUS and Ethernet CPs	Limited by number of slots and number of connections  14; Of which max. 10 CP as DP master
Slots	14, Of Which max. To Cr as Dr master
• required slots	2
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
Deviation per day (buffered), max.	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; Power on
Operating hours counter	0.0 0, 1 0 1101
Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	100
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Time difference in system when synchronizing via	100,710 010110
• Ethernet, max.	10 ms; Via NTP
• MPI, max.	200 ms
Interfaces	200 1.10
Number of RS 485 interfaces	2
Number of other interfaces	2; Fiber-optic interface
Optical interface	No No
1. Interface	1.0
Interface type	MPI/PROFIBUS DP
interiace type	IVIF I/F IXOT IDOS DE
Isolated	Yes
Isolated Interface types	Yes
Isolated Interface types  • RS 485	Yes
Isolated Interface types  RS 485  Output current of the interface, max.	Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols	Yes Yes 150 mA
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI	Yes Yes 150 mA Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master	Yes Yes 150 mA Yes Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master  PROFIBUS DP slave	Yes Yes 150 mA Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master	Yes Yes 150 mA Yes Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master  PROFIBUS DP slave  MPI	Yes Yes 150 mA  Yes Yes No  32; If a diagnostics repeater is used on the line, the number of
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master  PROFIBUS DP slave  MPI  Number of connections	Yes  Yes  150 mA  Yes  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.	Yes  Yes  150 mA  Yes  Yes  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services — PG/OP communication	Yes  Yes  150 mA  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services	Yes  Yes  150 mA  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master  PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  — PG/OP communication  — Routing	Yes 150 mA  Yes Yes Yes No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication	Yes  Yes  150 mA  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  No
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication	Yes  Yes  150 mA  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  No  No
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication	Yes  Yes  150 mA  Yes  Yes  No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1  12 Mbit/s  Yes  Yes  Yes  No  No  No  No  Yes
Isolated Interface types  RS 485  Output current of the interface, max.  Protocols  MPI  PROFIBUS DP master PROFIBUS DP slave  MPI  Number of connections  Transmission rate, max.  Services  PG/OP communication Routing Global data communication S7 basic communication S7 communication	Yes 150 mA  Yes Yes No  32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s  Yes Yes No No No Yes Yes Yes

Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	No
— Isochronous mode	No
— SYNC/FREEZE	No
Activation/deactivation of DP slaves	No
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	No
— DPV1	Yes
Address area	100
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— Outputs, max.  User data per DP slave	2 hoyto
	244 byto
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	No configuration of CPU as DP slave
2. Interface	
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	No
Interface types	N/
• RJ 45 (Ethernet)	Yes
<ul> <li>Number of ports</li> </ul>	2
• integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	No
PROFINET CBA	No
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes
Web server	No
<ul> <li>Point-to-point connection</li> </ul>	No
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 communication	Yes
<ul><li>— Isochronous mode</li></ul>	No
— Shared device	Yes; Single mode only
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In redundant mode via both interfaces
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	256
max.	

— of which in line, max.	256
Activation/deactivation of IO Devices	No 
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	No
Device replacement without swap medium	Yes
Updating time	250 µs to 512 ms, minimum value depends on the number of configured
— opuating time	user data and the configured single or redundant mode
Address area	
— Inputs, max.	8 kbyte
<ul><li>Outputs, max.</li></ul>	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte
Open IE communication	
<ul> <li>Number of connections, max.</li> </ul>	46
<ul> <li>Local port numbers used at the system end</li> </ul>	0, 20, 21, 25, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
3. Interface	
Interface type	PROFIBUS DP
Interface types	
• RS 485	Yes
<ul> <li>Output current of the interface, max.</li> </ul>	150 mA
Protocols	
PROFIBUS DP master	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	No
PROFIBUS DP master	
Number of connections, max.	16
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	64
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	No
Light of the state of the	No
— SYNC/FREEZE	No
Activation/deactivation of DP slaves	No
— Direct data exchange (slave-to-slave communication)	No
— DPV0	Yes
— DPV1	Yes
Address area	100
— Inputs, max.	4 kbyte
— Inputs, max. — Outputs, max.	
	4 kbyte
User data per DP slave	244 byto
User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
4. Interface	
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization modules 6ES7960-1AA06-0XA0 or 6ES7960-1AB06-0XA0
5. Interface	
5. Interface	

Plug-in interface modules	Synchronization modules 6ES7960-1AA06-0XA0 or 6ES7960-1AB06-0XA0
Protocols	0,000
Redundancy mode	
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
SIMATIC communication	
S7 routing	Yes
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	46
— Data length, max.	32 kbyte
several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	46
Data length, max.	1 472 byte
Web server	1 472 0360
• supported	No
Isochronous mode	
Equidistance	No
·	NO
Communication functions	V
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message processing</li> </ul>	47
Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	No
S7 basic communication	
• supported	No
S7 communication	
<ul><li>supported</li></ul>	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV)
User data per job, max.	8 kbyte
User data per job (of which consistent), max.	240 byte
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
overall	48
<ul> <li>usable for PG communication</li> </ul>	
<ul> <li>reserved for PG communication</li> </ul>	1
— adjustable for PG communication, max.	0
usable for OP communication	
— reserved for OP communication	1
adjustable for OP communication, max.	0
usable for S7 basic communication, max.	
	0
<ul><li>reserved for S7 basic communication</li><li>adjustable for S7 basic communication, max.</li></ul>	0

<ul> <li>usable for S7 communication</li> </ul>	
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
<ul><li>usable for routing</li></ul>	
<ul> <li>reserved for routing</li> </ul>	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	No
SCAN procedure	No
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul> <li>Number of instances for alarm 8 and S7 communication blocks, max.</li> </ul>	600
• preset, max.	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
Test commissioning functions	
Status block	Yes
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
<ul> <li>Variables</li> </ul>	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul> <li>Number of variables, max.</li> </ul>	70
·	
Forcing	
Forcing  • Forcing	Yes
• Forcing	
<ul><li>Forcing</li><li>Forcing, variables</li></ul>	Inputs/outputs, bit memories, distributed I/Os
<ul><li>Forcing</li><li>Forcing, variables</li><li>Number of variables, max.</li></ul>	
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer	Inputs/outputs, bit memories, distributed I/Os 256
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256 Yes
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> <li>— preset</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> <li>— preset</li> </ul> Service data	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> </ul> Diagnostic buffer <ul> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> <li>— preset</li> </ul> Service data <ul> <li>can be read out</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes
Forcing Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  adjustable  preset  Service data  can be read out  EMC	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data can be read out  EMC  Emission of radio interference acc. to EN 55 011	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.  <ul> <li>adjustable</li> <li>preset</li> </ul> </li> <li>Service data <ul> <li>can be read out</li> </ul> </li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 011</li> <li>Limit class A, for use in industrial areas</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data  can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas Limit class B, for use in residential areas	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data  can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Configuration	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data can be read out  EMC  Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas  Configuration  Configuration software	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes No
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data can be read out  EMC  Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas  Limit class B, for use in residential areas  Configuration  Configuration software  STEP 7	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data  can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Configuration  Configuration software  STEP 7  Programming	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes  Yes  Yes
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data  can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Limit class B, for use in residential areas  STEP 7  Programming Command set	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes No  Yes No
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data  can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Limit class B, for use in residential areas  Tonfiguration  Configuration software  STEP 7  Programming  Command set Nesting levels	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes No  Yes No  Yes No
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data can be read out  EMC  Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas  Configuration  Configuration software STEP 7  Programming Command set Nesting levels Access to consistent data in process image	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes  Yes No  Yes  Yes No
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data can be read out  EMC  Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas  Configuration  Configuration software STEP 7  Programming Command set Nesting levels Access to consistent data in process image System functions (SFC)	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes  Yes  Yes  Yes  Yes  Yes  See instruction list 7 Yes See instruction list
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max. — adjustable — preset  Service data  can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas  Limit class B, for use in residential areas  Limit class B, for use in residential areas  STEP 7  Programming  Comfiguration software  STEP 7  Programming  Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB)	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes  Yes No  Yes  Yes No
Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max.  adjustable preset  Service data can be read out  EMC  Emission of radio interference acc. to EN 55 011  Limit class A, for use in industrial areas Limit class B, for use in residential areas  Limit class B, for use in residential areas  Tonfiguration  Configuration  Configuration software STEP 7  Programming Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes No  Yes  Yes No  Yes  see instruction list 7 Yes see instruction list see instruction list
<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> <li>— preset</li> <li>Service data</li> <li>can be read out</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 011</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Configuration</li> <li>Configuration software</li> <li>STEP 7</li> <li>Programming</li> <li>Command set</li> <li>Nesting levels</li> <li>Access to consistent data in process image</li> <li>System functions (SFC)</li> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>— LAD</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes  Yes  Yes  Yes  Yes  Yes  Yes  See instruction list 7 Yes see instruction list see instruction list
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<ul> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> <li>— preset</li> <li>Service data</li> <li>can be read out</li> <li>EMC</li> <li>Emission of radio interference acc. to EN 55 011</li> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> <li>Configuration</li> <li>Configuration software</li> <li>STEP 7</li> <li>Programming</li> <li>Command set</li> <li>Nesting levels</li> <li>Access to consistent data in process image</li> <li>System functions (SFC)</li> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>— LAD</li> </ul>	Inputs/outputs, bit memories, distributed I/Os 256  Yes 3 200 Yes 120  Yes  Yes  Yes  Yes  Yes  Yes  Yes  See instruction list 7 Yes see instruction list see instruction list

— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— RD_REC	8
— WR_REC	8
— WR_PARM	8
— PARM_MOD	1
— WR_DPARM	2
— DPNRM_DG	8
— RDSYSST	8
— DP_TOPOL	1
Number of simultaneously active SFBs	
— RDREC	8
— WRREC	8
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	50 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	995 g

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